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Efficient Performance
Innovative Technology
Reliable Quality and
Service

Introduction





P-MS05.MSE05 Classic

MS working pressure	450 bar [6 526 PSI]
MSE working pressure	400 bar [5 801 PSI]

P-MS05.MSE05 High Flow

MS working pressure	450 bar [6 526 PSI]
MSE working pressure	400 bar [5 801 PSI]

Features

Given their optimized and modular design capable of delivering high performance, motors from the MS Classic range have established themselves as a benchmark on the hydraulic motor market.

MS Classic range can be characterize by :

- 1. Compacity
- 2. Optimized cost
- 3. Power density

The MS HighFlow motor range has all the qualities that have made the MS Classic range such a success: they are modular and robust, offering performance advantages (speed and power) at the same time.MS HighFlow motor range is different by:

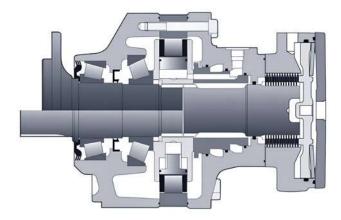
MS High Flow motor range is different by :

- 1. New closed cover
- 2. ntegrated exchange valve
- 3. New ports geometry
- 4. New valving



Characteristics





High Flow

Max.power

1C motor	2C motor, 1 st displacement	2C motor, 2 nd displacement
50 kW	50 kW	30 kW

				Cams with equal lobes							
	_				P-MS05			P-MSE05			
	C			8	0	1	2	8	0	1	2
	1	cm³/tr [cu.in/rev.] cm³/tr [cu.in/rev.]	260 [15.9]	376 [22.9]	468 [28.5]	515 [31.4]	560 [34.2]	503 [30.7]	625 [38.1]	688 [42.0]	750 [45.7]
	2	cm³/tr [cu.in/rev.]	130 [7.9]	188 <i>[11.5]</i>	234 [14.3]	258 [15.7]	280 [17.1]	252 [15.4]	313 [19.1]	344 [21.0]	375 [22.9]
Motor High Flow 1C Max. speed*	0	tr/min [RPM]	700	520	420	370	340	380	300	270	250
Motor HighFlow 2C Max. speed*	1	tr/min [RPM]	630	455	370	330	300	330	270	240	220
	2 tr/min [RPM]	umm (KFM)	630	520	430	400	350	370	300	270	240

First displacement

^{*} Based on nominal no-load Δp of 20 bar [290 PSI].



Max. power obtained at max speed, with Peek bushings.

Classic

Max.power

1C motor	2C motor, 1 st displacement	2C motor, 2 nd displacement
29 kW	19 kW	15 kW

			Cams with equal lobes							
C] [P-MS05					P-MSE05			
C		6	8	0	1	2	8	0	1	2
	cm³/tr [cu.in/rev.] cm³/tr [cu.in/rev.]	260 [15.9]	376 [22.9]	468 [28.5]	515 [31.4]	560 [34.2]	503 [30.7]	625 [38.1]	688 [42.0]	750 [45.7]
•	cm³/tr [cu.in/rev.]	130 [7.9]	188 <i>[11.5]</i>	234 [14.3]	258 [15.7]	280 [17.1]	252 [15.4]	313 [19.1]	344 [21.0]	375 [22.9]
Motor High Flow 1C Max. speed*	tr/min [RPM]	300	250	210	200	180	230	190	170	155
Motor HighFlow 2C	tr/min [RPM]	350	310	260	240	220	250	220	180	160
Max. speed*		360	320	275	250	230	300	250	210	190

First displacement

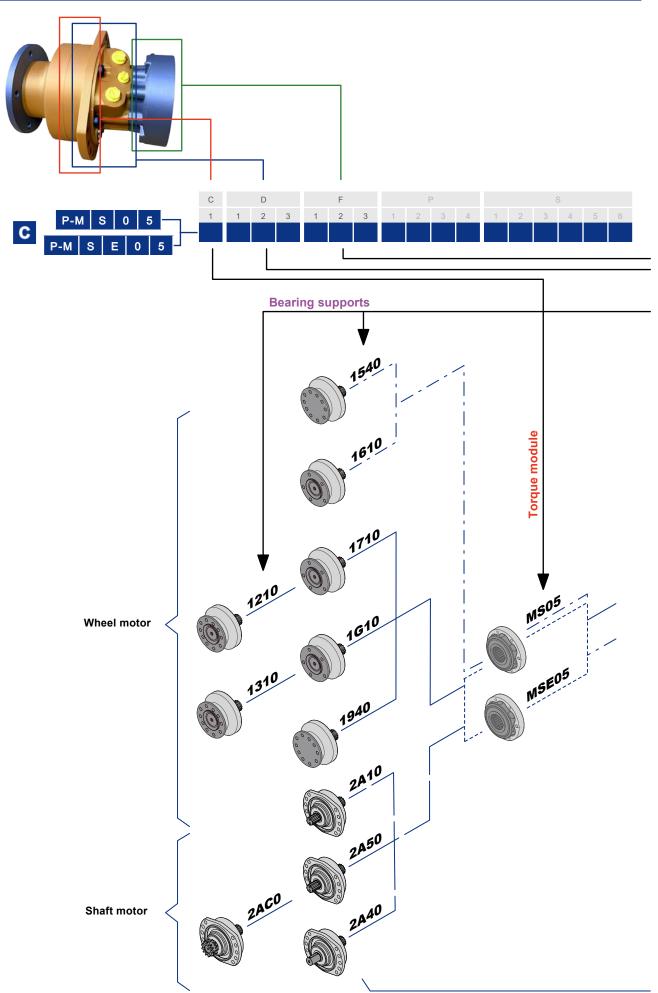
Second displacement

Motor inertia = 0.03 kg.m²

² Second displacement

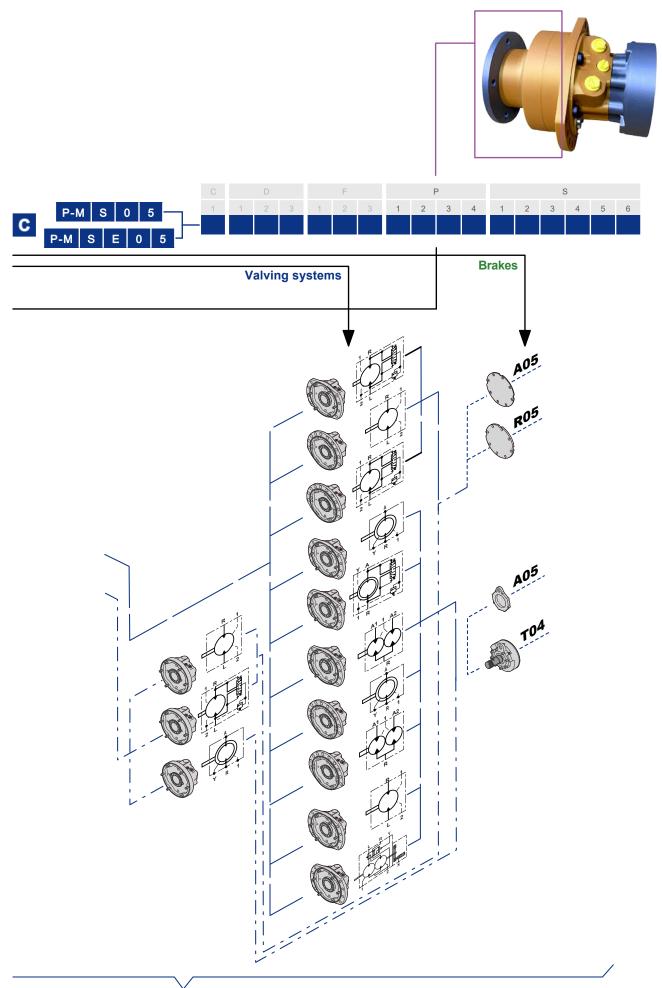
Motor inertia = 0.03 kg.m²





Modularity

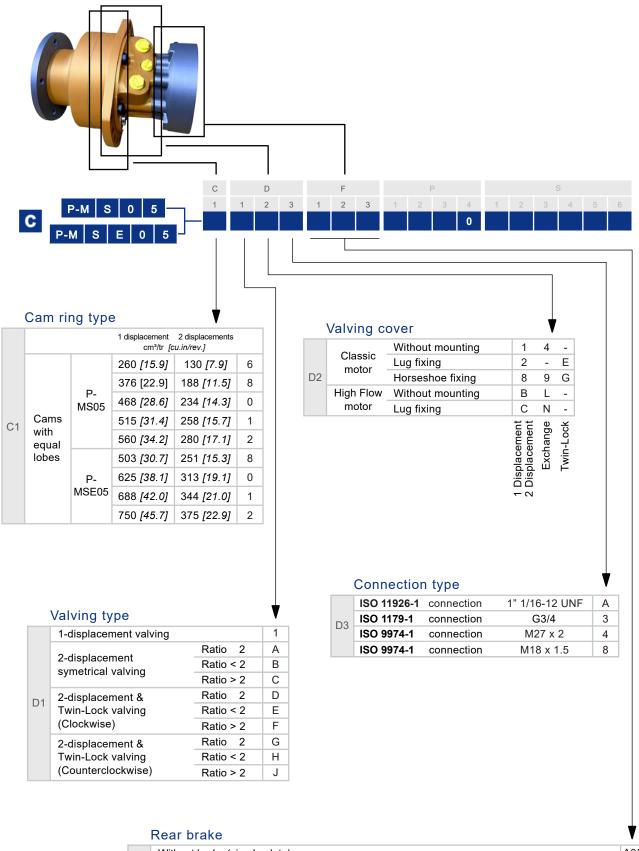




M



Modelcode

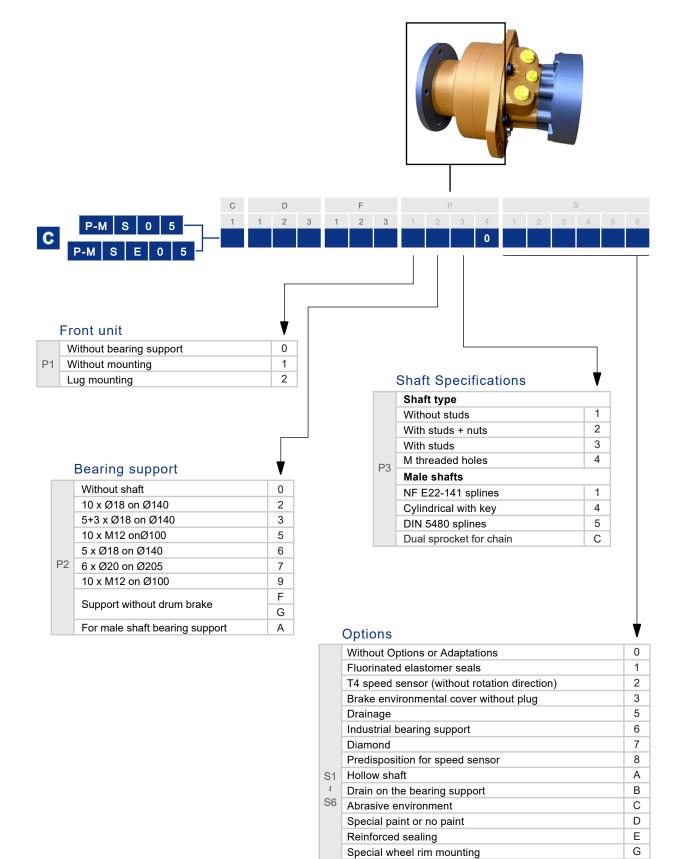


	Without brake (simple plate)	A05					
F1	Without brake (closed cover)*						
F3	Brake Bearing mounting or valving cover mounting Parking brake Screwed environmental cover**	T04					
	Without brake (reinforced plate)	R05					

^{*} Mandatory for High Flow valving withouth brake **Only with HighFlow valving

Modelcode





High efficiency

Soft Shift

Surface heat treatment of the shaft

TD speed sensor (two phase shifted frequencies)

TR speed sensor (digital rotation direction)

Н

J Μ

Q

S

Т

<u>YEOSHE</u>

This document is intended for manufacturers of machines that incorporate Hydraulics products. It describes the technical characteristics of products and specifies installation conditions that will ensure optimum operation. This document includes important comments concerning safety. They are indicated in the following way:

Important notes and warnings are indicated



Safety comment.

This document also includes essential operating instructions for the product and general information.

Expressed as follows

Essential instructions.

General information.

Information on the model number.

Weight of component without oil.

Volume of oil.

Units.

Tightening torque.

Screws.

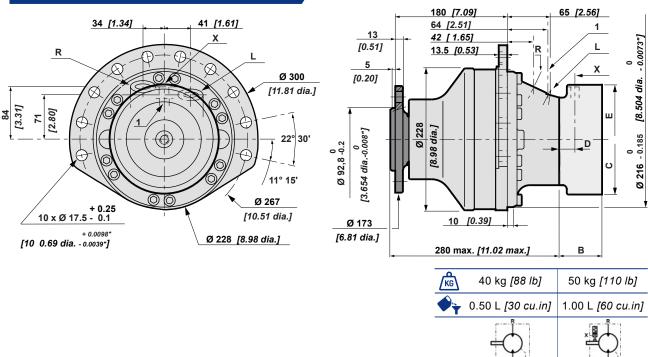
Information intended for personnel.

The views in this document are created using metric standards.

The dimensional data is given in mm and in inches (inches are given in brackets in italics).



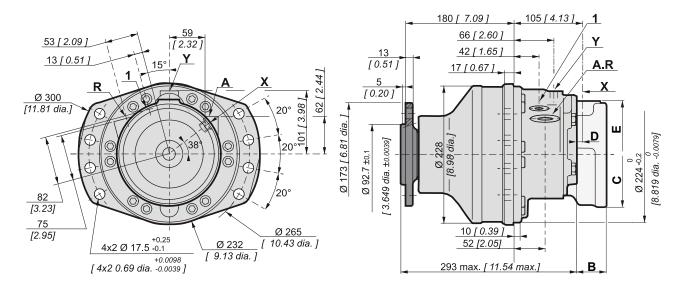
Dimensions for Classic (1210) 1-displacement motor



Wheel Motor Classic



Dimensions for Classic (1210) 2-displacement motor



KG	41 kg [90 lb]	52 kg [114 lb]
T	0.50 L [30 cu.in]	1.00 L [60 cu.in]
		× A

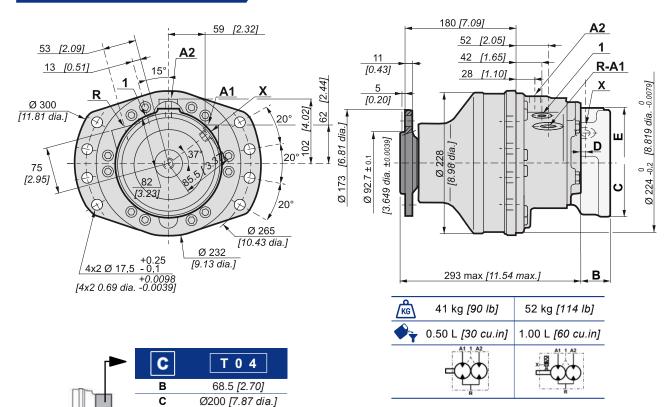
Dimensions for Classic (1210) Twin-Lock

D

Ε

28.0 [1.10]

87.5 [3.44]



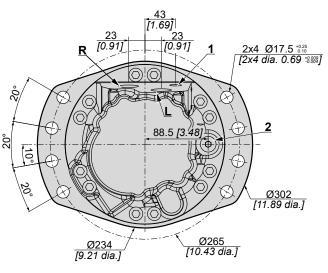
Also see 'Valving systems and hydrobases' section

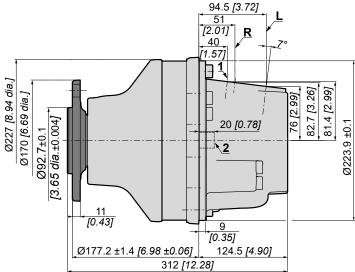
Also see "Brake" section.

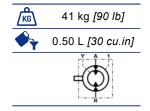
(thumbnail opposite).

(thumbnail opposite).

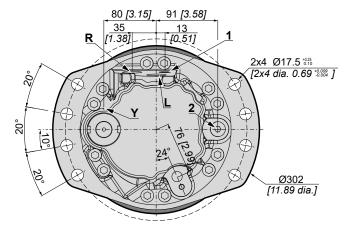
Dimensions for HighFlow (1210) 1-displacement motor

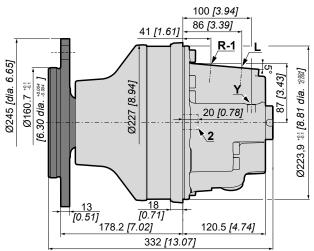


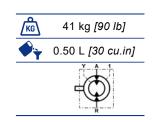




Dimensions for HighFlow (1710) 2-displacement motor

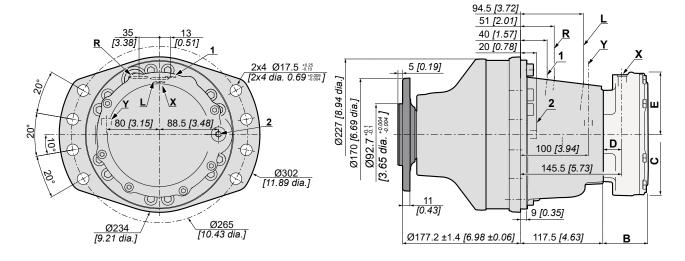


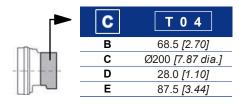


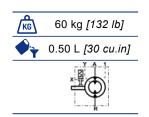


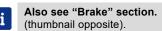


Dimensions for HighFlow (1210) 2-displacement motor

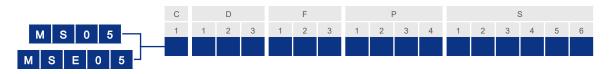








Bearing support for Classic and HighFlow motor



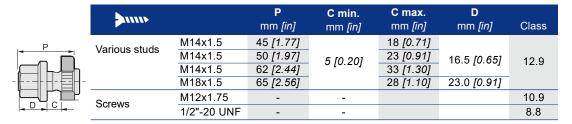
С	A mm <i>[in]</i>	B mm <i>[in]</i>	C mm [in]	D mm [in]	E mm [in]	N mm <i>[in]</i>	Wheel rim mountings	L mm [in]	
P 1 2 3 4 1 2 1 0	Ø 92.7 [3.65 dia.]	Ø 140 [5.51 dia.]	Ø 170 [6.69 dia.]	178.6 [7.03]	Ø 228 [8.98 dia.]	Ø 18 [0.71 dia.]	10 x M14x1.5	11 [0.43]	
P 1 2 3 4 1 7 1 0	Ø 160.7 [6.33 dia.]	Ø 205 [8.07 dia.]	Ø 245 [9.65 dia.]	178.5 [7.03]	Ø 228 [8.98 dia.]	Ø 20 [0.79 dia.]	6 x M18x1.5	14 [0.55]	. N
P 1 2 3 4 1 3 1 0	Ø 95.7 [3.77 dia.]	Ø 140 [5.51 dia.]	Ø 180 [7.09 dia.]	145.4 [5.72]	Ø 228 [8.98 dia.]	Ø 18 [0.71 dia.]	5 x M14x1.5	10.5 [0.41]	000
P 1 2 3 4 1 6 1 0	Ø 92.7 [3.65 dia.]	Ø 140 [5.51 dia.]	Ø 180 [7.09 dia.]	145.4 [5.72]	Ø 228 [8.98 dia.]	Ø 18 [0.71 dia.]	5 x M14x1.5	10.5 [0.41]	
P 1 2 3 4 1 5 4 0	-	Ø 100 [3.94 dia.]	Ø 120 h7 [4.72 dia.]	145.4 [5.72]	Ø 228 [8.98 dia.]	10 x M12x1.75	-	11.3 [0.44]	O N
P 1 2 3 4 1 9 4 0	-	Ø 100 [3.94 dia.]	Ø 120 h7 [4.72 dia.]	178.7 [7.04]	Ø 228 [8.98 dia.]	10 x M12x1.75	-	11.25 [0.44]	L
P 1 2 3 4 1 G 1 0	Ø 92.7 [3.65 dia.]	Ø 140 [5.51 dia.]	Ø 170 [6.69 dia.]	201.2 [7.92]	Ø 228 [8.98 dia.]	Ø 18 [0.71 dia.]	10 x M14x1.5	-	
P 1 2 3 4 1 F 1 0	Ø 160.7 [6.33 dia.]	Ø 205 [8.07 dia.]	Ø 245 [9.65 dia.]	201.2 [7.92]	Ø 228 [8.98 dia.]	Ø 20 [0.79 dia.]	6 x M18x1.5	-	0 0 0 0



The supports in gray must not be assembled with an MSE hydrobase.

For stronger bearings, consult with YEOSHE.

Studs





See generic installation motors N°B59689D.

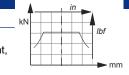
Load curves for Classic and HighFlow motor

Permissible radial loads

Test conditions:

Static: 0 tr/min [0 RPM] 0 bar [0 PSI] Dynamic: 0 tr/min [0 RPM], code 0 displacement,

without axial load at max. torque

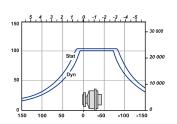


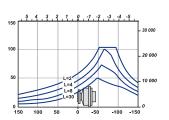
Service life of bearings

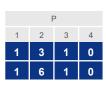
Test conditions:

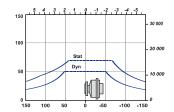
L: Millions B10 revolutions at 150 bars (average pressure), with 25 cSt fluid, code 0 displacement, without axial load.

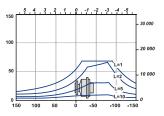




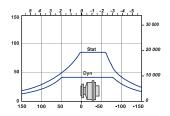


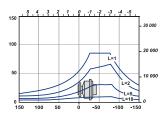


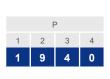


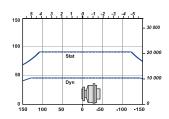


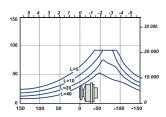




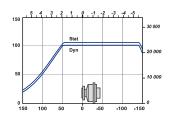


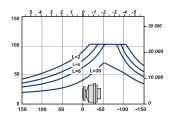






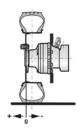








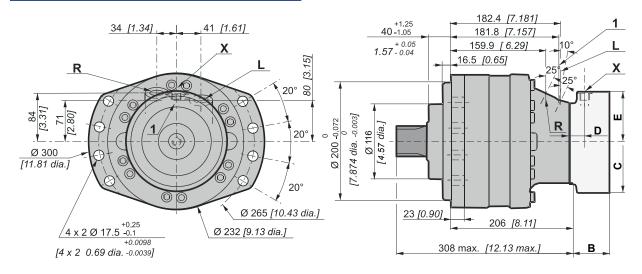
The service life of the components is influenced by the pressure. You must check that the combination of forces applied (Axial load / Radial load) is compatible with the permissible loads for the components, and that the resulting service lives of these components complies with the application's specifications. For an accurate calculation, consult YEOSHE.



Shaft Motor Classic

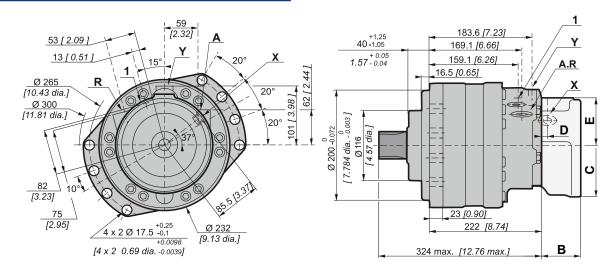


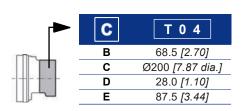
Dimensions for Classic (2A50) 1-displacement motor

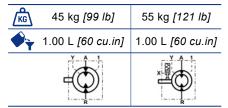


41 kg [90 lb]	47 kg [103 lb]
→ 0.50 L [30 cu.in]	1.00 L [60 cu.in]
	× III

Dimensions for Classic (2A50) 2-displacement motor



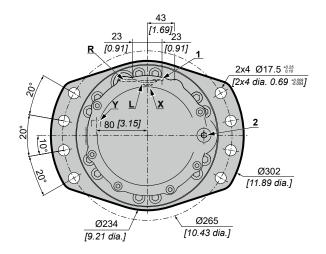


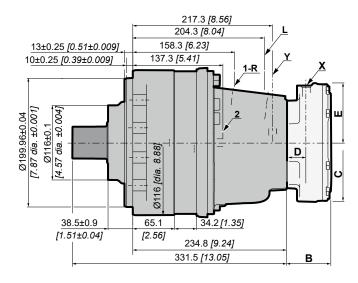


- Also see "Brake" section (thumbnail opposite).
- Also see 'Valving systems and hydrobases' section (thumbnail opposite).

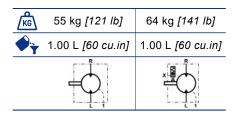
Shaft Motor - Highflow Motor

Dimensions for HighFlow (2A50) 1-displacement motor



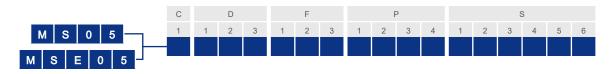


1		
-	C	T 0 4
	В	68.5 [2.70]
	С	Ø200 [7.87 dia.]
+	D	28.0 [1.10]
	Е	87.5 [3.44]



Also see "Brake" section (thumbnail opposite).

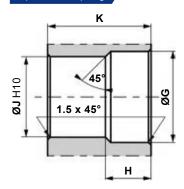
Bearing support for Classic and HighFlow motor



С			Α	В	С	D	E	F	G	
	NF E22-141 splines									
P 1 2 3 4	Nominal Ø	50 [1.97]	15	R 2.3	23.8	2 x M10	20	54		
2 A 1 0	Module	1,667	[0.59]	[R 0.09]	[0.94]	2 X WI 10	[0.79]	[2.13]	_	0 8
	Number of teeth	28								
	DIN 5480 splines									
P 1 2 3 4	Nominal Ø	55 [2.17]	15	R 2.3	23.8	2 x M10	23	60	_	F 10
2 A 5 0	Module	3	[0.59]	[R 0.09]	[0.94]	2 X W 10	[0.91]	[2.36]		
	Number of teeth	17								
	ANSI B29-1 or ISO	606 pinion								DD
Р	Chain no.	100	137.5	75		47.0	4.47			
1 2 3 4	Number of teeth	12	[5.41]	[1.97]	45 [1.77]	17.0 [0.67]	117 [4.61]	-	-	480
2 A C 0	Pitch	31.8			•	. ,				
	Pitch Ø	123 [4.84]								E

Also see 'Valving systems and hydrobases' section (thumbnail opposite).

Splined coupling



Standard NF E22-141

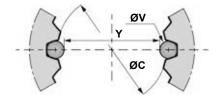
Pressure angle 20°. Centering on flanks. Slide fit (7H quality).

Standard DIN 5480

Pressure angle 30°. Centering on flanks. Slide fit (7H quality).

N: Nominal Ø. Mo: Module.

Z: Number of teeth.



C	ØG	н	ØΊ	К	N	Мо	z	Offset	Ø C (H10)	øν	Y	Tolerance µm [µin]
P 1 2 3 4 2 A 1 0	51 [2.01]	23 [0.91]	46.7 [1.84]	53 [2.09]	50 [1.97]	1.667	28	+1.333 [+0.052]	46.7 [1.84]	3.333 [0.1312]	43.446 [1.71]	+ 86 / 0 [+3.386 / 0]
P 3 4 2 A 5 0	56.5 [2.22]	24 [0.94]	49 [1.93]	59 [2.32]	55 [2.17]	3	17	+0.35 [+0.0138]	49 [1.93]	5.25 [0.21]	43.807 [1.7247]	+ 78 / 0 [+3.071 / 0]

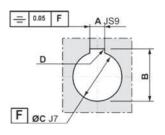
General tolerances: ± 0.25 [±0.0098].

Material: Ex: 42CrMo4.

Hardening treatment to obtain R = 800 to 900 N/mm² [R = 116 030 to 130 533 PSI].

Shaft Motor

Cylindrical keyed coupling



С	A	В	øс	D
P 1 2 3 4 2 A 4 0	14 ± 0.021 [0.55] [± 0.0008]	+ 0.2 53 0 [2.07] + 0.007 0	50 [1.97]	0.5 [0.02]

Torque limitation: 800 N.m [590 lb.ft]

Load curves for Classic and HighFlow motor

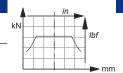
Permissible radial loads

Max. permissible loads:

0 tr/min [0 RPM]; 0 bar [0 PSI]

Continuous permissible loads:

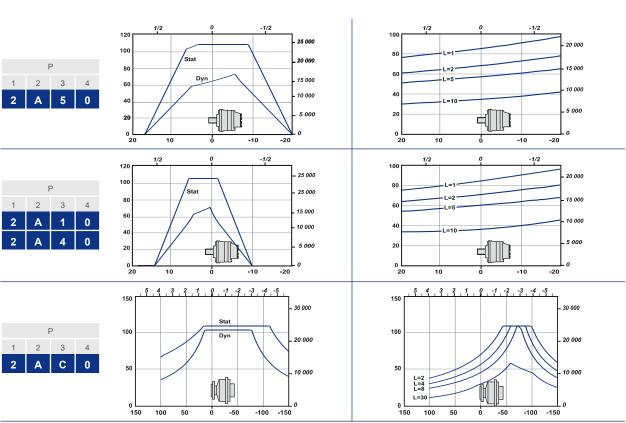
> 0 tr/min [> 0 RPM] ; 275 bar [3 988 PSI].



Service life of bearings

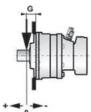
Test conditions:

L: Millions B10 revolutions at 150 bars (average pressure), with 25 cSt fluid, code 0 displacement, without axial load.



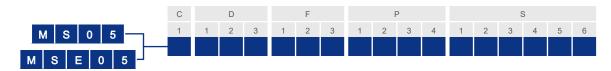


The service life of the components is influenced by the pressure. You must check that the combination of forces applied (Axial load / Radial load) is compatible with the permissible loads for the components, and that the resulting service lives of these components complies with the application's specifications. For an accurate calculation, consult YEOSHE.

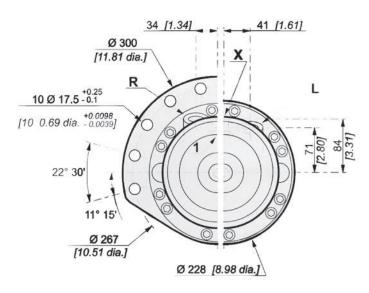


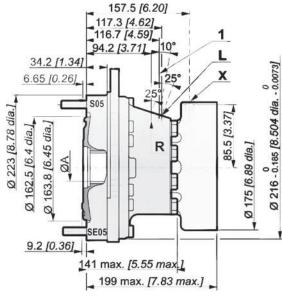
	C			G
2	Α	1	0	77.25 [3.04]
2	Α	5	0	81.75 [3.22]
2	Α	С	0	61.45 [2.42]

for Classic motor on demand for HighFlow motor



Dimensions for 1-displacement valving





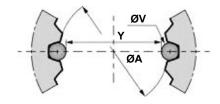
KG	27.6 kg [61 lb]	35.2 kg [77 lb]
P	0.50 L [30 cu.in]	1.00 L [60 cu.in]
		× III

Cylinder block splines

(as per standard NF E22-141)

Dimension on 2 pins

ØA	Module	Z	Y	øv
50 [1.968]	1.667	28	43.446 [1.710]	3.33 [0.131]





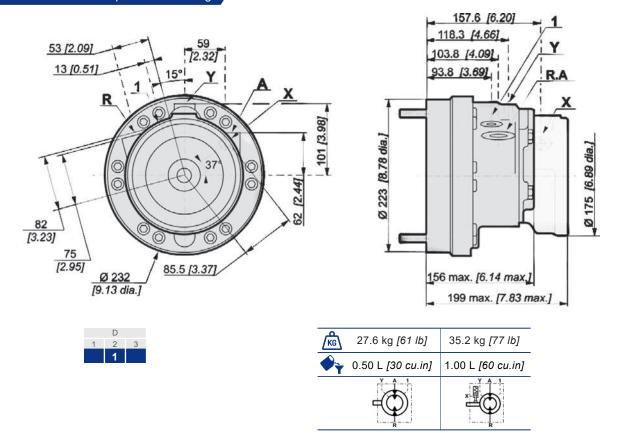
You are advised to have the installation validated by YEOSHE application engineer before using the hydraulic unit in an application.

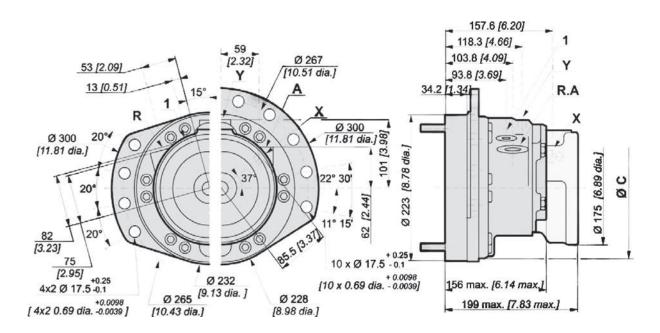


We must provide you with a detailed plan of the interface for any hydraulic unit use, consult YEOSHE.



Dimensions for 2-displacement valving

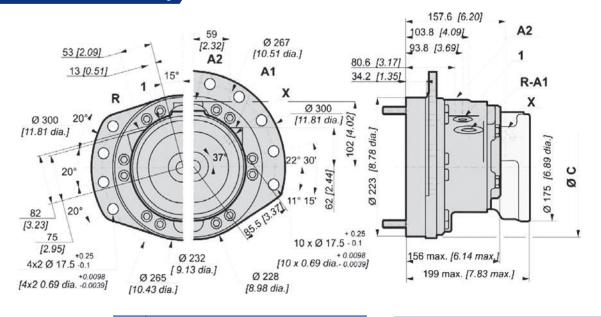






	mm	[in]	mm	[in]	
øс	Ø 224 [8.82dia.]	0 - 0.2 0 - 0.078	Ø 216 [8.50 dia.]	0 - 0.185 0 - 0.0073	

Dimensions for Twin-Lock valving

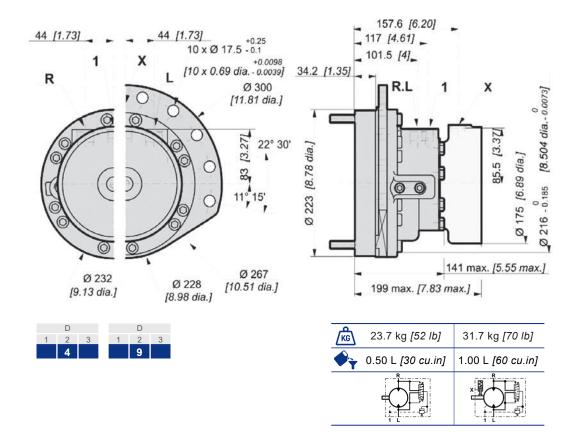




	mm	[in]	mm	[in]	
øс	Ø 224 [8.82dia.]	0 - 0.2 0 - 0.078	Ø 216 [8.50 dia.]	0 - 0.185 0 - 0.0073	

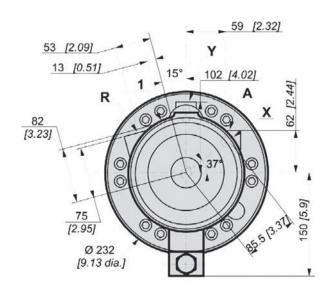
KG	27.6 kg [61 lb]	35.2 kg [77 lb]
₽	0.50 L [30 cu.in]	1.00 L [60 cu.in]
		X B A A A A A A A A A A A A A A A A A A

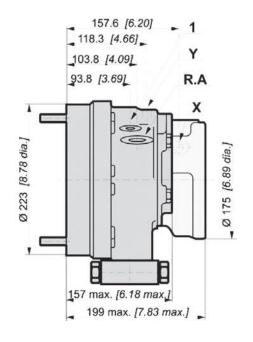
Dimensions for 1-displacement valving with built-in exchange





Dimensions for 2-displacement valving with add-on exchange







27.6 kg [61 lb]	35.2 kg [77 lb]
0.50 L [30 cu.in]	1.00 L [60 cu.in]
	× Å

Exchange

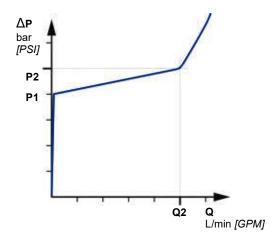
When a coding request is made, you must specify information on the threshold of the selector and the valve.

Selector spool

Selector	Opening pressure
threshold	of selector
bar [PSI]	bar [PSI]
8 [116]	9.9 ±1.2 [144 ±17]

Fitted valve

P1 bar <i>[PSI]</i>	Q2 L/min <i>[GPM]</i>	P2 bar <i>[PSI]</i>
13.5 [195]	14 [3.7]	16 [232]
18 [261]	15 <i>[</i> 3.9]	21 [305]
22 [319]	16 <i>[4.2]</i>	25 [363]

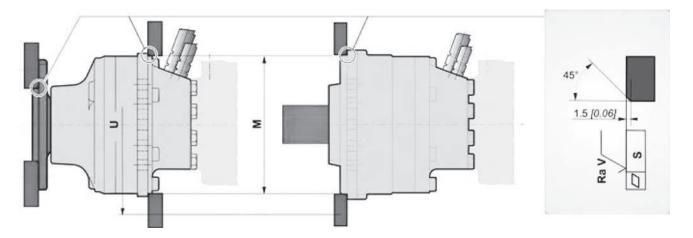


M

Valving Systems And Hydrobases



Chassis mountings



<u>(ì</u>

Take care over the immediate environment of the connections.

	MS05 / MSE05	ØM (1)	ØU	S	Ra V	Jum	Class
	Р	200 [7.87]	265 [10.43]			2 x 4 M16 x 2	
	R	216 [8.50]	267 [10.51]			10 M16 x 2	
-	R	224 [8.82]	265 [10.43]	0.2 [0.008]	12.5μm [0.49μin]	2 x 4 M16 x 2	- 8.8
	Р	200 [7.87]	265 [10.43]			2 x 4 M16 x 2	
	R	216 267 [8.50] [10.51]			10 M16 x 2		
-	R	224 [8.82]	265 [10.43]			2 x 4 M16 x 2	

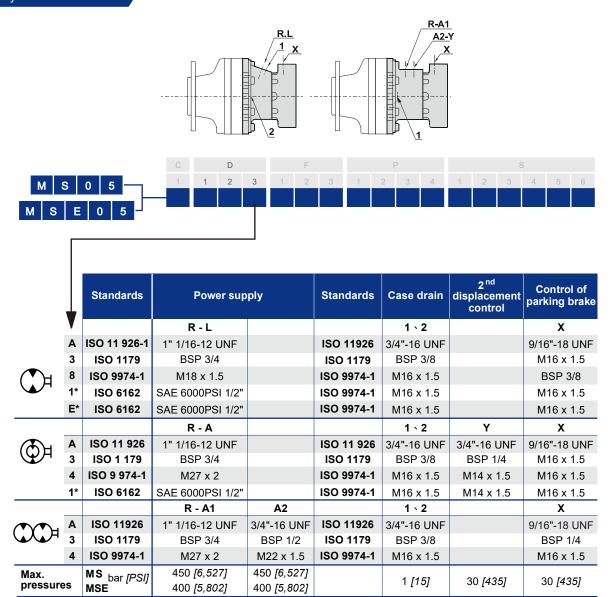
(1) +0.3 [+0.012] +0.2 [+0.008]



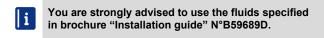
See generic installation motors N°B59689D.

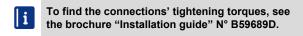


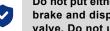
Hydraulic connections



^{*}only for 1C&2C HighFlow valving







Do not put either a check valve or a poppet valve on the pilot lines (parking brake and displacement change) between the charge pump and the pilot valve. Do not use a piloting valve with integrated check valve.

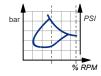


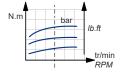
Efficiency for Classic and HighFlow motor

Overall efficiency

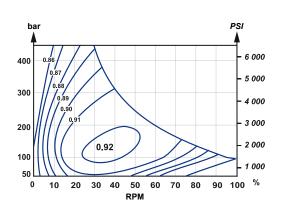
Actual output torque

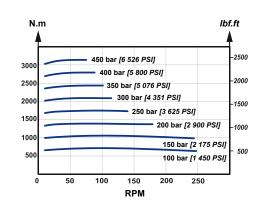
Average values given for guidance for code 0 displacement after 100 hours of operation with HV46 hydraulic fluid at 50°C [122°F].



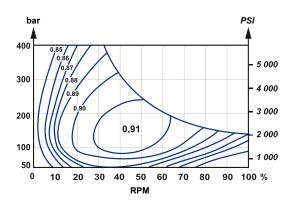


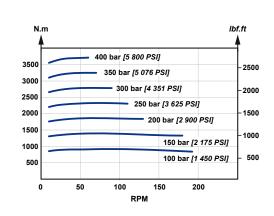
MS05





MSE05





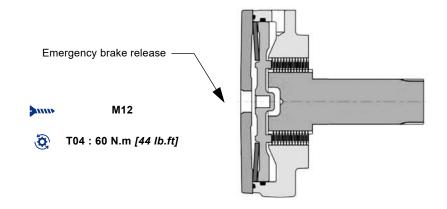
For a precise calculation, consult YEOSHE.

Brakes





Rear brake



Brake principle

This is a multidisc brake which is activated by a lack of pressure. The spring exerts a force on the piston, which presses on the fixed and mobile discs, and immobilizes the shaft. The braking torque decreases in linear proportion to the brake release pressure.

C	T 0 4
Parking brake torque at 0 bars on housing (new brake)	4,220 Nm <i>[3,110 lb.ft]</i>
Dynamic emergency braking torque at 0 bars on housing (max.10 uses of emergency brakes)	2,740 Nm [2,020 lb.ft]
Residual parking braking at 0 bars on housing *	3,165 Nm [2,330 lb.ft]
Min. brake release pressure	12 bar <i>[174 PSI]</i>
Max. brake release pressure	30 bar <i>[435 PSI]</i>
Oil capacity	70 cm³ [4.3 cu.in]
Volume for brake release	32 cm³ [2.0 cu.in]
Max. energy dissipation	85 902 J

^{*} After emergency brake has been used





A functional check of the parking brake must be carried out each time it is used as an auxiliary brake (or emergency brake). For all vehicles capable of speeds over 25 km/h, please contact YEOSHE.



The use of certain oils may not offer the characteristics stated above. Consult YEOSHE.



M

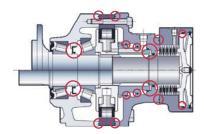
M S 0 5 1 1 2 3 1 2 3 4 1 2 3 4 5 6 M S E 0 5



You can accumulate more than one optional part. Consult YEOSHE .

1 Fluorinated elastomer seals

Nitrile seals marked in the figure below replaced by fluorinated elastomer seals.

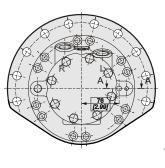


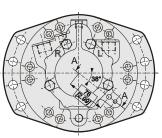


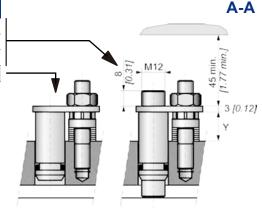
Consult YEOSHE sales engineer.

2 S Q 8 Installed speed sensor or predisposition

Designation	C
T4 speed sensor (without rotation direction)	2
TR speed sensor (digital rotation direction)	S
TD speed sensor (two phase shifted frequencies)	Q
Predisposition for speed sensor	8







Max. length Y = 20.7

Standard number of pulses per revolution = 56

Look at the "Mobile Electronic" N° A01889D technical catalogue for the sensor specifications and its connection.

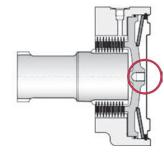
i

i

To install the sensor, see the "Installation guide" brochure No. B61352L.

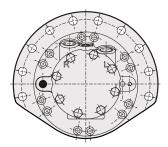
Brake environmental cover without plug

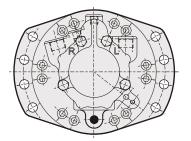
No plug or hole in the cover.



Drainage

Additional drain in the cover.





Industrial support

Reduction of around 50% from the rated value in the bearings' preload value.

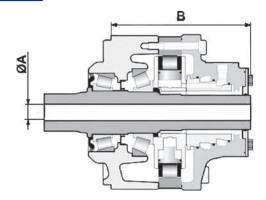


For a precise calculation, consult YEOSHE.

Diamond

Special treatment of the motor core which considerably increases its strength, making the motor much more tolerant to temporary instances of the operating conditions being exceeded.

Hollow shaft

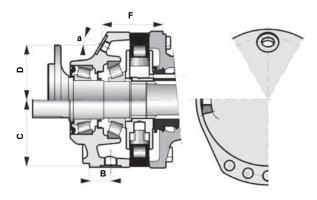


A	B
mm <i>[in]</i>	mm [in]
Ø 25	214.2
[0.98 dia.]	[8.43]

Radial load x 0.75 No torque allowed towards the rear



B Drain on the bearing support

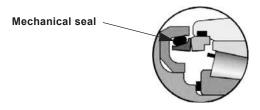


	BSPP	B mm [in]	C mm [in]	D mm <i>[in]</i>	а	F mm [in]	а
Shaft motor	Ø 17	25 [1.0]	111 <i>[4.37]</i>		25°		
Wheel motor	Ø 17			87.5 [3.44]		84.0 [3.31]	36°

C Abrasive environments

(mechanical seal)

Some environments can be very harmful. The mirror seal gives reinforced motor sealing.

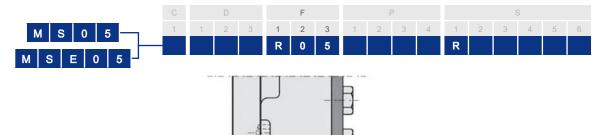




Consult YEOSHE sales engineer.

E Reinforced sealing

Reinforced seals and, for an unbraked motor, a rear reinforced plate (R02 - 8 mm thick, instead of 2 mm).



[0.314]

G Special wheel rim mounting

Enables certain combinations different from the standard mountings defined on page 11 are possible.



Consult YEOSHE sales engineer.



High efficiency

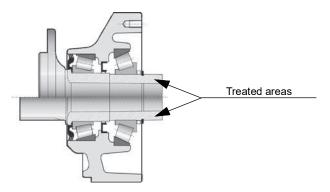
Reinforced piston sealing to improve volumetric efficiency.



For a precise calculation, consult YEOSHE application engineer.

Treated shaft

Heat treatment on the indicated bearing radius and splines.



High speed

Under certain conditions, an increase in the maximum speed of 30% above the values indicated in the table on page 2 is possible.



For a precise calculation, consult YEOSHE application engineer.



Option "M" becomes mandatory when selecting the HighFlow valving.

YEOSHE BEST CHOICE Efficient Performance

Innovative Technology Reliable Quality and Service





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